SAFETY DATA SHEET

This Safety Data Sheet conforms to ANSI Z400.5, and to the format requirements and the International Chemical Safety Cards of the Global Harmonizing System.

IMPORTANT: Read this SDS before handling & disposing of this product. Pass this information on to employees, customers, & users of this product.

SECTION 1. IDENTIFICATION OF THE SUBSTANCE OR MIXTURE AND OF THE SUPPLIER

PRODUCT IDENTITY: METHYL ISOAMYL KETONE
NEW MSDS DATE: 10/22/2010
COMPANY IDENTITY: SolvChem, Inc.
COMPANY ADDRESS: 1904 Mykawa Road
COMPANY CITY: Pearland, TX 77581-0490
COMPANY PHONE: 1-281-485-5377
EMERGENCY PHONES: CHEMTREC: 1-800-424-9300 (USA)
CANUTEC: 1-613-996-6666 (CANADA)

SECTION 2. HAZARDS IDENTIFICATION

WARNING!

RISK STATEMENTS:
R36/37/38 Irritating to eyes, respiratory system and skin.
R10 Flammable.
R20 Harmful by inhalation.

SAFETY STATEMENTS:
S24/25 Avoid contact with skin and eyes.
S2 Keep out of the reach of children.
S23 Do not breathe gas, fumes, vapor, or spray.

SEE SECTION 11 FOR OTHER TOXICOLOGICAL INFORMATION (ACUTE & CHRONIC HAZARDS)

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>CAS#</th>
<th>EINECS#</th>
<th>WT%</th>
<th>TWA (OSHA)</th>
<th>TLV (ACGIH)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl Isoamyl Ketone</td>
<td>110-12-3</td>
<td>203-737-8</td>
<td>95-100</td>
<td>100 ppm</td>
<td>50 ppm</td>
</tr>
</tbody>
</table>

This product contains no EPA Hazardous Air Pollutants (HAP) in amounts > 0.1%.
SECTION 4. FIRST AID MEASURES

EYE CONTACT:
For eyes, flush with plenty of water for 15 minutes & get medical attention.

SKIN CONTACT:
In case of contact with skin immediately remove contaminated clothing. Wash thoroughly with soap & water. Wash contaminated clothing before reuse.

INHALATION:
After high vapor exposure, remove to fresh air. If breathing is difficult, give oxygen. If breathing has stopped, trained personnel should immediately begin artificial respiration. If the heart has stopped, trained personnel should immediately begin cardiopulmonary resuscitation (CPR).

SWALLOWING:
Rinse mouth. GET MEDICAL ATTENTION IMMEDIATELY. Do NOT give liquids to an unconscious or convulsing person.

SECTION 5. FIRE FIGHTING MEASURES

FIRE & EXPLOSION PREVENTIVE MEASURES
No open flames, NO sparks, & NO smoking.
explosion-proof electrical equipment, lighting.

EXTINGUISHING MEDIA
Use dry powder, alcohol-resistant foam, carbon dioxide.

SPECIAL FIRE FIGHTING PROCEDURES
Water spray may be ineffective on fire but can protect fire-fighters & cool closed containers. Use fog nozzles if water is used.
Do not enter confined fire-space without full bunker gear.
(Helmet with face shield, bunker coats, gloves & rubber boots).
Use NIOSH approved positive-pressure self-contained breathing apparatus.

UNUSUAL EXPLOSION AND FIRE PROCEDURES
FLAMMABLE!! VAPORS CAN CAUSE FLASH FIRE
Isolate from oxidizers, heat, sparks, electric equipment & open flame.
Closed containers may explode if exposed to extreme heat.
Applying to hot surfaces requires special precautions.
Empty container very hazardous! Continue all label precautions!
SECTION 6. ACCIDENTAL RELEASE MEASURES

PERSONAL PROTECTIVE MEASURES:
Keep unprotected personnel away. Ventilate spill area. Remove all ignition sources. Filter respirator for organic vapors.

ENVIRONMENTAL PRECAUTIONS:
Keep from entering storm sewers and ditches which lead to waterways.

CONTAINMENT AND CLEAN-UP MEASURES:
Stop spill at source. Dike and contain. Absorb remaining liquid in sand or inert absorbent. Remove to safe place.

SECTION 7. HANDLING AND STORAGE

HANDLING
Isolate from oxidizers, heat, sparks, electric equipment & open flame. Use only with adequate ventilation. Avoid breathing of vapor or spray mist. Avoid contact with skin & eyes. Wear OSHA Standard goggles or face shield. Consult Safety Equipment Supplier. Wear gloves, apron & footwear impervious to this material. Wash clothing before reuse. Avoid free fall of liquid. Ground containers when transferring. Do not flame cut, saw, drill, braze, or weld. Empty container very hazardous! Continue all label precautions! To minimize static discharge when transferring, ensure electrical continuity by bonding and grounding all equipment. Use an inlet line diameter of at least 3.5 inches (8.9 centimeters) with a maximum flow rate of 1 meter/second.

STORAGE
Keep in fireproof surroundings. strong oxidants. Do not store above 49 C/120 F. Keep container tightly closed & upright when not in use to prevent leakage.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

RESPIRATORY EXPOSURE CONTROLS
A respiratory protection program that meets OSHA 29 CFR 1910.134 and ANSI Z86.2 requirements or European Standard EN 149 must be followed whenever workplace conditions warrant a respirator’s use.

VENTILATION
LOCAL EXHAUST: Necessary MECHANICAL (GENERAL): Acceptable SPECIAL: None OTHER: None

PERSONAL PROTECTIONS:
Wear OSHA Standard goggles or face shield. Consult Safety Equipment Supplier. Wear gloves, apron & footwear impervious to this material. Wash clothing before reuse.
SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION (CONTINUED)

WORK & HYGIENIC PRACTICES:
Provide readily accessible eye wash stations & safety showers.
Wash at end of each workshift & before eating, smoking or using the toilet.
Promptly remove clothing that becomes contaminated. Destroy contaminated leather articles. Launder or discard contaminated clothing.

SECTION 9. PHYSICAL & CHEMICAL PROPERTIES

APPEARANCE: Liquid, Water-White
ODOR: Ketone
ODOR THRESHOLD: Not Available
pH (Neutrality): Not Applicable
MELTING POINT/FREEZING POINT: Not Available
BOILING RANGE (IBP,50%,Dry Point): 141 145 147 C / 287 293 297 F
FLASH POINT (TEST METHOD): 37 C / 99 F (TCC)
EVAPORATION RATE (n-BUTYL ACETATE=1): 0.579
FLAMMABILITY CLASSIFICATION: Class I C
LOWER FLAMMABLE LIMIT IN AIR (% by vol): 1.3
Not Available
VAPOR PRESSURE (mm of Hg)@20 C 4.0
VAPOR DENSITY (air=1): 3.9
GRAVITY @ 68/68 F / 20/20 C: 0.813
POUNDS/GALLON: 6.772
WATER SOLUBILITY: Negligible
PARTITION COEFFICIENT (n-Octane/Water): Not Available
AUTO IGNITION TEMPERATURE: 426 C / 800 F
DECOMPOSITION TEMPERATURE: Not Available
REFRACTIVE INDEX: 1.407
VOC’S (>0.44 Lbs/Sq In): 0.0 Vol% / 0.0 g/L / 0.000 Lbs/Gal
TOTAL VOC’S (TVOC)*: 100.0 Vol% / 813.0 g/L / 6.7 Lbs/Gal
NONEXEMPT VOC’S (CVOC)*: 100.0 Vol% / 813.0 g/L / 6.7 Lbs/Gal
HAZARDOUS AIR POLLUTANTS (HAPS): 0.0 Wt% / 0.0 g/L / 0.000 Lbs/Gal
NONEXEMPT VOC PARTIAL PRESSURE (mm of Hg @ 20 C) 4.0

* Using California South Coast Air Quality Management District (SCAQMD) Rule 443.1.

SECTION 10. STABILITY & REACTIVITY

STABILITY
Stable under normal conditions.

CONDITIONS TO AVOID
Isolate from oxidizers, heat, sparks, electric equipment & open flame.

MATERIALS TO AVOID
Reacts violently with strong oxidants, strong bases, causing fire & explosion hazard. Reacts with amines, isocyanates. Attacks many plastics.

HAZARDOUS DECOMPOSITION PRODUCTS
Carbon Monoxide, Carbon Dioxide from burning.

HAZARDOUS POLYMERIZATION
Will not occur.
SECTION 11. TOXICOLOGICAL INFORMATION

ACUTE HAZARDS

EYE & SKIN CONTACT:
Primary irritation to skin, defatting, dermatitis.
Primary irritation to eyes, redness, tearing, blurred vision.
Liquid can cause eye irritation. Wash thoroughly after handling.

INHALATION:
Anesthetic. Irritates respiratory tract. Acute overexposure can cause serious nervous system depression. Vapor harmful.

SWALLOWING:
Swallowing can cause abdominal irritation, nausea, vomiting & diarrhea.

SUBCHRONIC HAZARDS/CONDITIONS AGGRAVATED

CONDITIONS AGGRAVATED
Persons with severe skin, liver or kidney problems should avoid use.

CHRONIC HAZARDS

CANCER, REPRODUCTIVE & OTHER CHRONIC HAZARDS:
This product has no carcinogens listed by IARC, NTP, NIOSH, OSHA or ACGIH, as of this date, greater or equal to 0.1%.

MAMMALIAN TOXICITY INFORMATION

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>CAS#</th>
<th>EINECS#</th>
<th>LOWEST KNOWN LETHAL DOSE DATA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl Isoamyl Ketone</td>
<td>110-12-3</td>
<td>203-737-8</td>
<td>4760.0 mg/kg (Rats)</td>
</tr>
<tr>
<td>Methyl Isoamyl Ketone</td>
<td>110-12-3</td>
<td>203-737-8</td>
<td>4000 ppm (Rats)</td>
</tr>
</tbody>
</table>
SECTION 12. ECOLOGICAL INFORMATION

AQUATIC ANIMAL INFORMATION:
No aquatic environmental information is available on this product.

MOBILITY IN SOIL
This material is a mobile liquid.

DEGRADABILITY
This product is completely biodegradable.

ACCUMULATION
This product does not accumulate or biomagnify in the environment.

SECTION 13. DISPOSAL CONSIDERATIONS

Processing, use or contamination may change the waste management options. Recycle / dispose of observing national, regional, state, provincial and local health, safety & pollution laws. If in doubt, contact appropriate agencies.

SECTION 14. TRANSPORT INFORMATION

DOT SHIPPING NAME: UN1993, Flammable Liquids, n.o.s.
(Contains: Methyl Isoamyl Ketone), 3, PG-III
DRUM LABEL: (FLAMMABLE LIQUID)
IATA / ICAO: UN1993, Flammable Liquids, n.o.s.
(Contains: Methyl Isoamyl Ketone), 3, PG-III
IMO / IMDG: UN1993, Flammable Liquids, n.o.s.
(Contains: Methyl Isoamyl Ketone), 3, PG-III
EMERGENCY RESPONSE GUIDEBOOK NUMBER: 128

SECTION 15. REGULATORY INFORMATION

EPA REGULATION:
SARA SECTION 311/312 HAZARDS: Acute Health, Fire

All components of this product are on the TSCA list. This material contains no known products restricted under SARA Title III, Section 313 in amounts greater or equal to 1%.
SECTION 15. REGULATORY INFORMATION (CONTINUED)

INTERNATIONAL REGULATIONS
The components of this product are listed on the chemical inventories of the following countries:
Australia, Canada, China, Europe (EINECS), Japan, Korea, United Kingdom.

CANADA: WORKPLACE HAZARDOUS MATERIALS INFORMATION SYSTEM (WHMIS)
B2: Flammable Liquid.
D2B: Irritating to skin / eyes.

SECTION 16. OTHER INFORMATION

HAZARD RATINGS:
HEALTH (NFPA): 1, HEALTH (HMIS): 2, FLAMMABILITY: 3, REACTIVITY: 0
(Personal Protection Rating to be supplied by user based on use conditions.)
This information is intended solely for the use of individuals trained in the NFPA & HMIS hazard rating systems.

EMPLOYEE TRAINING
See Section 2 for Risk & Safety Statements. Employees should be made aware of all hazards of this material (as stated in this SDS) before handling it.

NOTICE
The supplier disclaims all expressed or implied warranties of merchantability or fitness for a specific use, with respect to the product or the information provided herein, except for conformation to contracted specifications. All information appearing herein is based upon data obtained from manufacturers and/or recognized technical sources. While the information is believed to be accurate, we make no representations as to its accuracy or sufficiency.
Conditions of use are beyond our control, and therefore users are responsible for verifying the data under their own operating conditions to determine whether the product is suitable for their particular purposes and they assume all risks of their handling, and disposal of the product. Users also assume all risks in regards to the publication or use of, or reliance upon information contained herein.
This information relates only to the product designated herein, and does not relate to its use in combination with any other material or process.

Unless updated, the Safety Data Sheet is valid until 10/22/2013.